

T600, T600e Cylindrical Brush Models



# Brush Motor Belt Replacement Kit

## INSTALLATION INSTRUCTIONS:

**Installation Time:** .5 Hours

**Special Tools Required:** T- 25 Torque Screwdriver, Belt Installation Tool (supplied with kit)

**FOR SAFETY:** Before servicing machine, stop on level surface, turn off machine and remove key.

1. Remove the two skirt covers and belt cover from scrub head (Figure 1).



FIG. 1

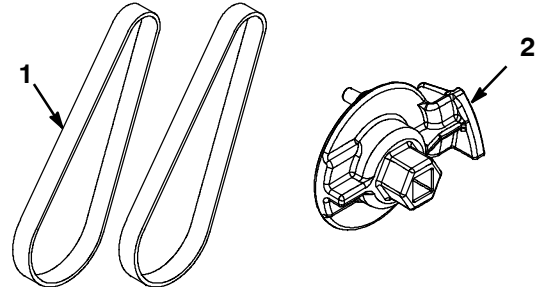
2. Insert the belt tool into the holes in the sheave as shown (Figure 2)



FIG. 2

### 9016885 Kit Contents

Item	Part No.	Description	Qty.
1	1231688	Belt, 7 Rib, 19.5L	2
2	1234733	Tool, Installation, Belt	1



3. To remove the old belt, using a 13mm socket wrench, turn the belt tool clockwise while pulling the belt away from the sheave as shown (Figure 3).

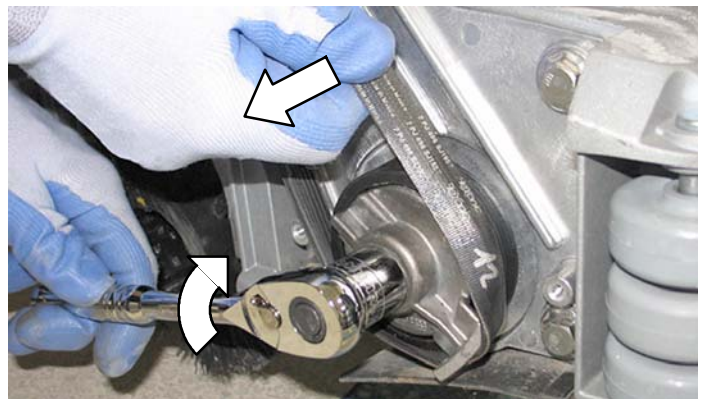


FIG. 3

4. To install a new belt, turn the belt tool counter-clockwise to guide the belt over the sheave as shown. Make sure the belt is completely seated into the grooves on both the upper and lower sheaves.



FIG. 4

5. Remove belt tool from sheave and reinstall the belt cover and skirt covers on scrub head.
6. Repeat process for other belt.